



5-ISOMETRIC

NOTE:-

PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLE.

UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.

ALTERNATE MATERIAL : CRCS-D, THK. 2mm (AS PER IS 513)

UNSPECIFIED TOLERANCES

- FORMING TO FORMING
 - <500 ±0.5
 - >500 ±0.8
- CD BETWEEN HOLES
 - IN ONE PLANE ±0.2
 - IN DIFF PLANS ±0.5
- FORM TO PIERCE ±0.5
- ANGULAR TOLERANCE ±1°
- HOLE SIZES +0.2/-0
- SLOT SIZES ±0.8
- GENERAL TOLERANCE
 - UP TO 300 ±0.8
 - ABOVE 300 ±1.0
- FLANGE WIDTH +1.0/-0.7
- JOGGLE DEPTH +0.3/0

*SC : *SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS		MATERIALS & MANUFACTURING	
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.5 mm MIN. TO 1.0 mm MAX. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN mm (INCHES)		MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVALI (EAST), MUMBAI - 400 101, INDIA. S.A. / P.O. BOX NO. 1	
DRAWING NO. 007537618C1 PART NO. VTU COVER VERTICAL SHEET 1 OF 1		MATERIAL CRCS-D, THK. -2mm AS PER IS 1070	
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PROJECT : 8000_400_200		SHEET : 1 OF 1 WEIGHT : 1.00 kg	